

One Side Sliding Patio Door

Installation Instructions

RECOMMENDED TOOLS & ACCESSORIES

(Not supplied by Royal Windoor)

- Phillips Head Screwdriver
- Flat Head Screwdriver
- Level (3' or longer)
- Framing Square
- Plastic Hammer
- Utility Knife
- Exterior-Grade Sealant (Suitable for Door & Window Installation)
- Fasteners (See Fastener Schedule)



IMPORTANT! READ ALL THE INSTRUCTIONS BEFORE BEGINNING INSTALLATION.

This door unit has been engineered and manufactured to provide superior weather protection and service.

The manufacturer warrants this product only when installed according to these instructions. The manufacturer will accept no responsibility for air or water leakage above, under, or around the door unit. The recommended flashing details depicted in these instructions are a general guide.

Cut 9" wide flap into weather-resistant barrier as shown

Step 1: Unpacking the Door

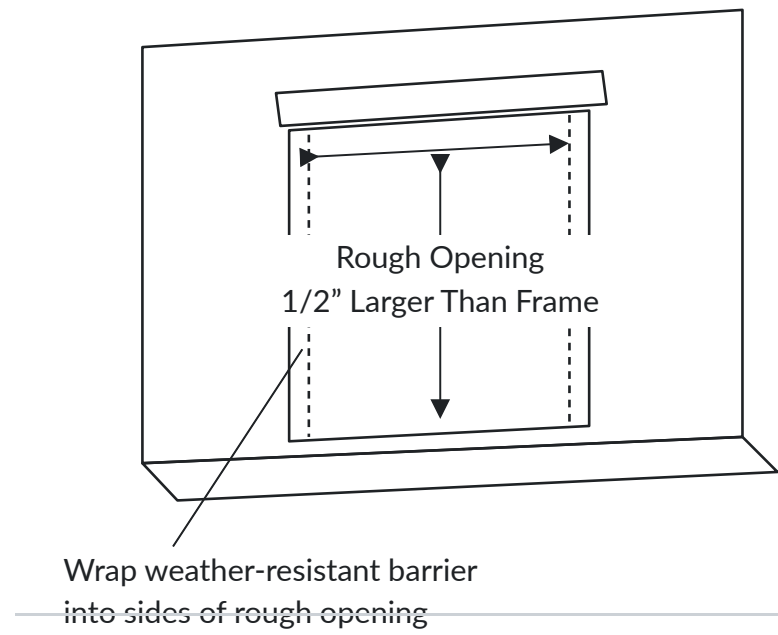
1. Remove the outer boxes and skid boards, taking care not to damage the nail fins.
2. Rotate the door 90° so that the aluminum roller track is close to the floor.
3. Remove the bumper that is placed in the active panel track to prevent movement during shipment (**Figure 1**). Move the active panel and place the bumper in the track at the top corner behind the stationary panel.

Step 2: Remove the Active Panel

1. Slide the active panel to the center of the door.
2. Lift the panel up and swing the bottom edge out, then slightly lower the panel until the top edge clears the frame (**Figure 2**). Carefully set aside for reinstallation later.

Step 3: Install the Door

- 1.
 - 2.
 - 3.
 - 4.
 - 5.
 - 6.
 - 7.
 - 8.
 - 9.
 - 10.
- Step 4: Finish Installation**
- 1.



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Figure 3 — Typical Rough Opening

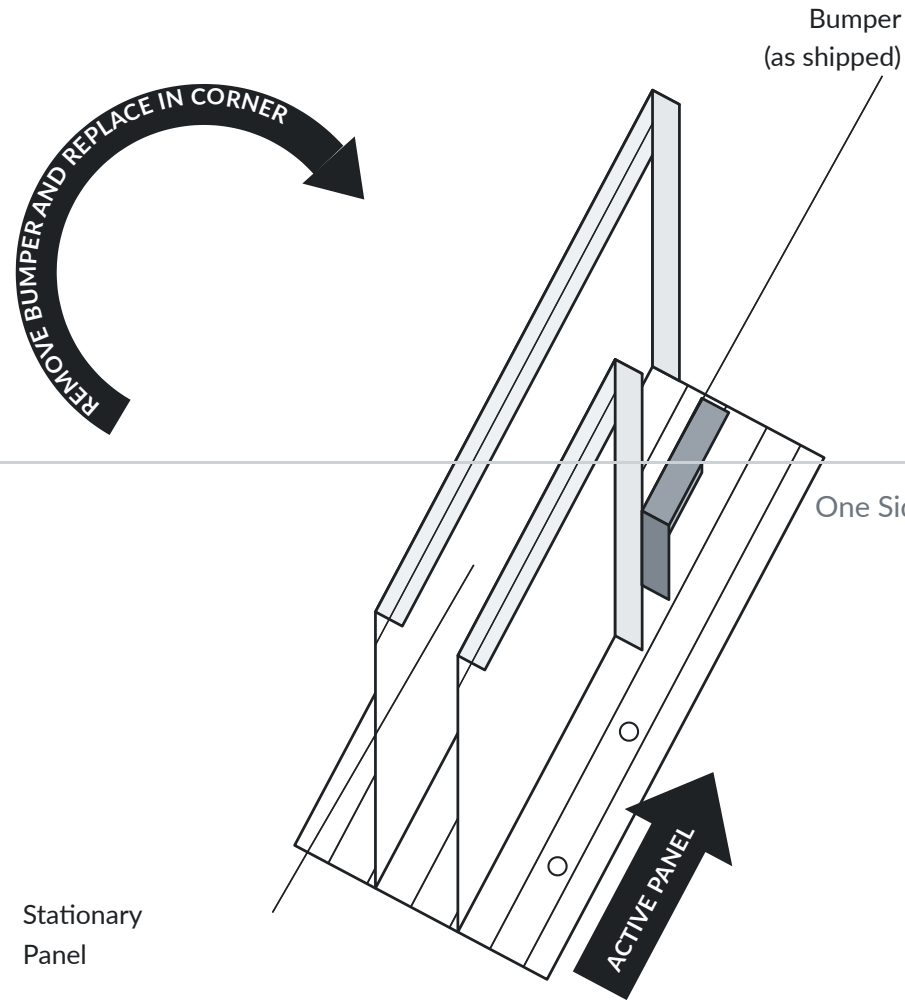


Figure 1 — Remove and Replace Bumper

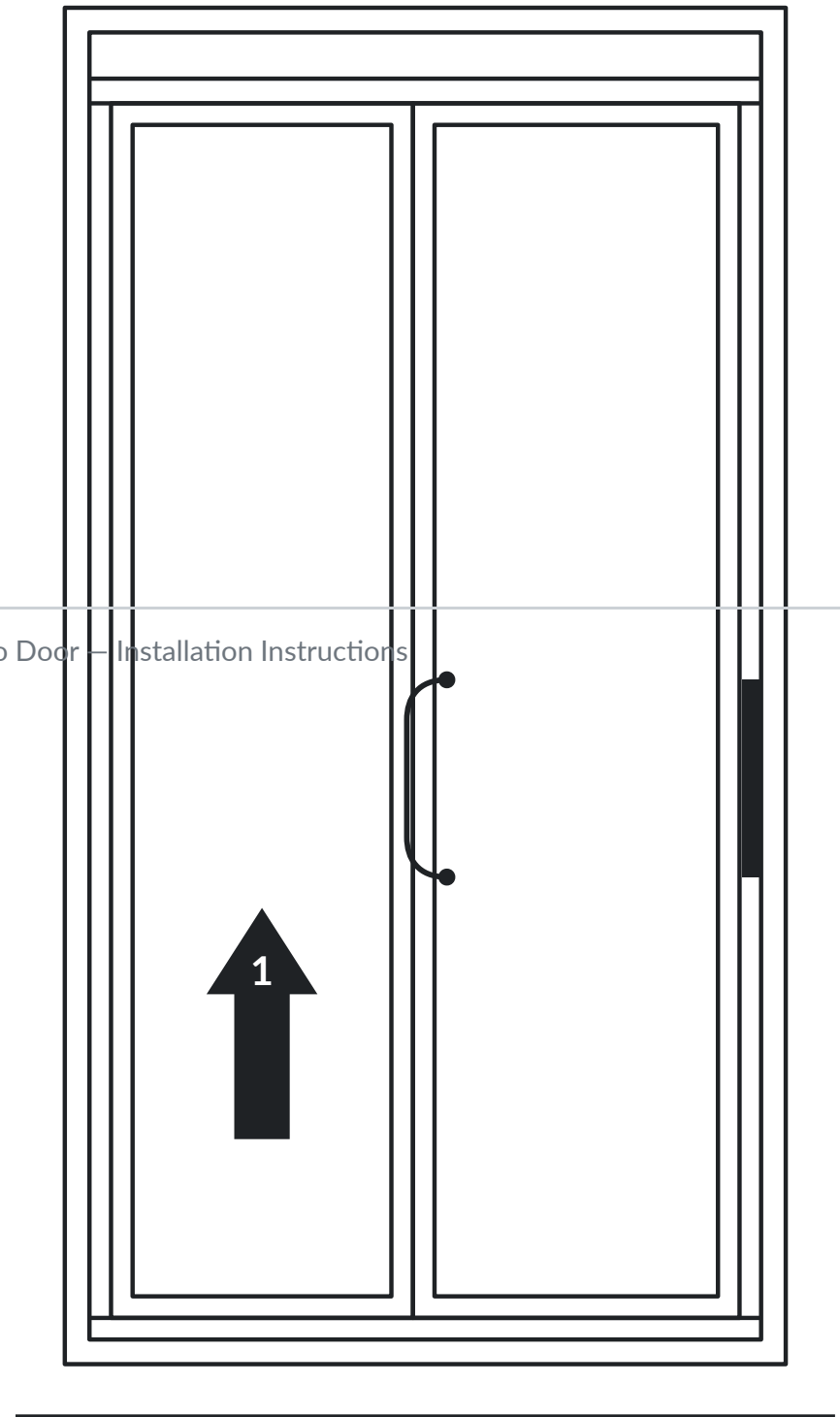


Figure 2 — Remove Active Panel